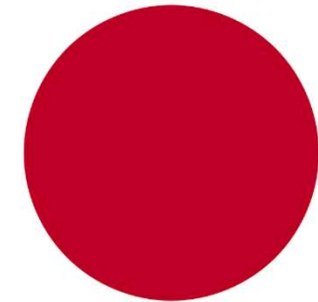


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***LEAN GEMBA TOUR IN JAPAN***  
**EXPERIENCE THE HOME OF KAIZEN**

Intensive – Innovative – transfer-oriented



**A cooperation  
between**



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Genchi Genbutsu (現地現物) means "go and see" and it is a key principle of the Toyota Production System TPS. It suggests that in order to truly understand a situation one needs to go to gemba (現場) or, the 'real place' - where work is done.

”

“

# Your Benefits

## What are the Benefits of a Japan LEAN Experience?

The true benefit of this experience will ultimately be measured by what we do differently. Some of the “hard” benefits such as cost savings and productivity gain traction, and other more “soft” benefits such as changes in mindset and attitude take hold firmly on the “how to” aspect.

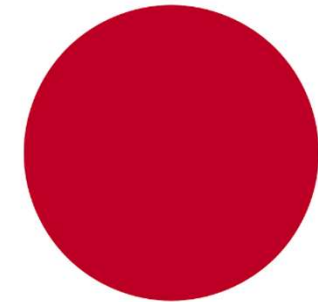
- Identify practices that are not creating value and can be stopped
- See and understand what good looks like
- See specific cost reduction ideas that can be transferred immediately
- Optimize and simplify your own Lean program
- Create a roadmap of how to achieve the next level of performance
- Create a network of supportive people who are on the lean journey together



# Example: Tour Agenda

To register/more details please use form on [www.lmx.eu](http://www.lmx.eu) or [japantour@lmx.eu](mailto:japantour@lmx.eu)

|       | 6-Nov<br>Sunday                      | 7-Nov<br>Monday                                                                                                         | 8-Nov<br>Tuesday                               | 9-Nov<br>Wednesday                                                             | 10-Nov<br>Thursday                                          | 11-Nov<br>Friday                                                                  | 12-Nov<br>Saturday     |
|-------|--------------------------------------|-------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|--------------------------------------------------------------------------------|-------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------|
| 6:00  |                                      | Breakfast                                                                                                               |                                                |                                                                                |                                                             |                                                                                   |                        |
| 7:00  |                                      |                                                                                                                         |                                                | Cleaning activity<br>with TSK                                                  |                                                             |                                                                                   |                        |
| 8:00  |                                      | Chartered coach to<br>Toyota city                                                                                       |                                                | Breakfast                                                                      |                                                             |                                                                                   |                        |
| 9:00  |                                      | <b>Tour Toyota</b>                                                                                                      | <b>Discussion</b>                              |                                                                                | <b>Tour Ricoh</b>                                           |                                                                                   | Depart<br>(NRT or HND) |
| 10:00 |                                      | <i>See the Standard</i>                                                                                                 | Introduction to Avex                           | <b>Tour TSK</b><br><i>The role of Leadership<br/>and the power of cleaning</i> | <i>Setting up for success<br/>Why we need standard work</i> | <b>Special Session</b><br><i>Financial Services Industry<br/>(Kaizen Meister)</i> |                        |
| 11:00 | Arrival to<br>Chubu Airport<br>(NGO) |                                                                                                                         | Lunch                                          |                                                                                |                                                             |                                                                                   |                        |
| 12:00 |                                      | Lunch                                                                                                                   |                                                | Lunch at TSK                                                                   | Lunch                                                       | Lunch                                                                             |                        |
| 13:00 |                                      | <b>Orientation to Japan<br/>(Business) Culture</b>                                                                      | <b>Tour AVEX</b>                               | <b>Discuss</b><br>TSK                                                          |                                                             | <b>Final Wrap-up</b>                                                              |                        |
| 14:00 |                                      | <b>Special Discussion<br/>Session with Mr. Harada</b><br><i>"The Role of Top Management<br/>in a Lean organization"</i> | <i>Driving the Right Behavior</i>              |                                                                                |                                                             |                                                                                   |                        |
| 15:00 |                                      |                                                                                                                         |                                                |                                                                                | <b>Tour Kikuya</b><br><i>TPS in Cleaning</i>                |                                                                                   |                        |
| 16:00 |                                      |                                                                                                                         | Transfer to Ena                                | Transfer to Tokyo<br>by Bullet train                                           |                                                             | <b>Teppen</b><br>Start of the Shift Meeting                                       |                        |
| 17:00 |                                      | Back to Nagoya                                                                                                          |                                                |                                                                                | <b>Discussion</b>                                           | Dinner at Teppen Restaurant                                                       |                        |
| 18:00 |                                      | Dinner                                                                                                                  | <b>Discussion on Avex</b>                      | Walk around Tokyo                                                              |                                                             | Karaoke                                                                           |                        |
| 19:00 | Dinner                               |                                                                                                                         |                                                | Dinner                                                                         | Dinner                                                      |                                                                                   |                        |
| 20:00 |                                      |                                                                                                                         | Japanese style dinner &<br>Enjoy Japanese bath |                                                                                |                                                             |                                                                                   |                        |
|       | The Westin Nagoya Castle Hotel       |                                                                                                                         | Ena Grand- Japanese Inn                        | Shibuya Excel Tokyu                                                            |                                                             |                                                                                   |                        |
|       | Legend                               | Tour of Company                                                                                                         | Transportation                                 | Meeting                                                                        | Fun / Tourism                                               |                                                                                   |                        |



# ***LEAN GEMBA TOUR IN JAPAN*** **ERLEBEN SIE DEN URSPRUNG VON KAIZEN**

Intensiv – innovativ – transferorientiert

**Eine Kooperation  
von**



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Genchi Genbutsu (現地現物) bedeutet „geh´ und sieh´ selbst“ und ist ein Grundprinzip des Toyota Produktionssystem “TPS”. Dies sagt aus, für ein tieferes Verständnis einer Situation zum “Gemba” (現場), also zum „Ort der Wertschöpfung“ zu gehen.

”

“



## Was sind die Vorteile und Benefits?

Der eigentliche Nutzen dieser Erfahrung wird letztlich daran gemessen, was wir zukünftig anders machen können. Sowohl einige “harte” Nutzen wie Einsparungen und Produktivitätssteigerung als auch andere eher “weiche” Nutzen wie Veränderungen in der Denkweise und Verhalten

- Erkennen Sie nicht-wertschöpfende und womöglich stoppende Praktiken
- Sehen und verstehen Sie, wie Gutes aussieht
- Sie sehen spezielle Einsparungsideen, die sofort kopiert werden können
- Verschlanken und vereinfachen Sie Ihr Lean-Programm
- Erstellen Sie eine Roadmap, wie Sie die nächste Leistungsebene erreichen können
- Schaffen Sie sich ein Netzwerk von Unterstützern, die mit Ihnen gemeinsam auf die Lean-Reise gehen

# Beispiel: Tourprogramm

Interessentenanfragen über das Lean Tour Formular  
über [www.lmx.eu](http://www.lmx.eu) oder [japantour@lmx.eu](mailto:japantour@lmx.eu)

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| 10:00 |                                      |                                                                                                                         |                                                       | <b>Tour TSK</b><br><i>The role of Leadership<br/>and the power of cleaning</i> | <i>Why we need standard work</i>                   | <b>Special Session</b><br><i>Financial Services Industry<br/>(Kaizen Meister)</i> |                        |
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